

Date: Wednesday, 20/05/2009 9:56:46 AM
User: Linda Lacelle

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 48054 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251179 |
| This Issue : 20/05/2009 S.O. No. : | Drawing Number : D212-725-1 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 45141 | Material : N/A |
| Written By : | Due Date : 27/05/2009 Qty: 1 Um: Each |
| Checked & Approved By : | |
| Comment : | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



AS

Comment: PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"

Send a copy of this IPP

0209/05/20 ①

MAY 25 2009

| | | |
|-----|-------------|-----------|
| 2.0 | D2127251179 | Angle Web |
|-----|-------------|-----------|



AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE WEB

MAY 25 2009

| | | |
|-----|-----------------|------------------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES-ENGINEERING |
|-----|-----------------|------------------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

| | | | |
|----------|----------------|-------------|-------------------|
| Pick:Qty | Part Number | Description | Batch |
| 1 | D212-725-1-179 | ANGLE WEB | <u>45398.1.48</u> |

Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-179 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48054

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

MAY 25 2009

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

MAY 25 2009

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/26

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.45

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 0.040 2024T3, Batch No. 1947.

1.45 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.46

Discrepancy:

Fabricate D212-725-1-175 / -176, Pilon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pilon Web fabricated IAW D212-725-1 Dwg Pg. 59. Material 0.025 2024T3, Batch No.3701.

1.46 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.47

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024T3 0.040, Batch No. 0921.

1.47 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.48

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56. Material 0.063 2024T3, Batch No.72511.

1.48 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****